

Application Note

Oxygen in natural gas

Industry: Natural Gas Application Note 11810

Key Points

- Measurement ranges from 0-10 ppm_v to 0-50%
- No interference from high levels of H₂O, CO₂ and H₂S
- Rapid analysis using “Quenched Fluorescence” method
- Reliable in harsh environments
- Low cost of ownership due to minimal maintenance
- See product data sheets for hardware specifications

Natural gas production Natural gas is extracted using several methods such as hydraulic fracturing (fracking) or traditional drilling. Produced gas can be fairly dry or gas can be “associated” with liquid products such as oil, water and NGL’s. The gas will be separated from liquids, and transported to a gathering site where it will typically flow through a pipeline to a gas processing plant.

The crude oil will be held in storage tanks after some additional separation, and in many cases, those tanks will use vapor recovery units (VRU). The VRU recovers the vapors, which form in the tank overhead space, and pump it back to the gas system.

If the processing plant is a fairly long distance from the production area, compressors will be employed to move the gas. All of the equipment described here has the potential to leak air and introduce oxygen into the pipeline. This can be especially true with compressors and VRU’s.

Measurement of oxygen Oxygen must be controlled in natural gas pipelines primarily to prevent corrosion. Oxygen may combine with H₂O, CO₂ and H₂S to form carbonic acid or sulfuric acid which is corrosive to carbon steel. This requirement usually translates into “custody transfer” specifications which can be as low as 10 parts per million (ppm) of O₂ depending on the parties involved and the application. Since natural gas may contain H₂O, CO₂, and H₂S at very high concentrations, the measurement method has to be immune to those contaminants. It should also have a rapid-response in order to help detect where leaks are coming from as quickly as possible. Natural gas pipelines are often remotely located, where low maintenance is key and false alarms are costly.

SpectraSensors’ solution SpectraSensors introduced quenched fluorescence technology to the natural gas industry in the 2000’s. No other competing system measures oxygen in natural gas better and faster than the SpectraSensors’ Quenched Fluorescence oxygen analyzer. They are demonstrably faster, more accurate, more stable, immune to CO₂, H₂S and other contaminants, and require very little maintenance. The sensors do not degrade due to exposure to high levels of oxygen.

Validation SpectraSensors oxygen analyzers can be calibrated in the field using a 2-point calibration method. The analyzers can be calibrated in the factory if the analyzer is equipped with optional pressure compensation. Validation can be performed using a binary gas blend of oxygen in a nitrogen background. A detailed procedure and recommended setup for performing validations is available from SpectraSensors.

Application Data			
Target Components	O ₂		
Typical measurement ranges	0-10 to 0-1000 ¹ ppm _v	0-1 to 0-5%	0-10 to 0-100%
Lower Limit of Detection	0.5 ppm _v	20 ppm _v	300 ppm _v
Typical accuracy at 20°C	±5% of reading	±3% of reading	±2% of reading
Typical repeatability	±1% of reading		
Measurement Update Time	Default 30 seconds - Programmable Sampling Rate		
Principle of Measurement	Quenched Fluorescence		
Sample Flow Rate	Typical 1.0 slpm (2.1 scfh)		
Recommended Calibration	Two-point calibration in oxygen-free environment (nitrogen) and a second span point (Cylinder Gas). Validate with O ₂ in N ₂ reference (Cylinder Gas).		

Accuracy specification applies to concentrations up to 300 ppm_v.

Typical Stream Composition			
Component	Minimum (Mol%)	Typical (Mol%)	Maximum (Mol%)
Hydrogen Sulfide (H ₂ S)	0	2-4 ppm _v	20
Moisture (H ₂ O)	0	30-80 ppm _v	1
Carbon Dioxide (CO ₂)	0	2	100
Nitrogen and Oxygen (N ₂ +O ₂)	0	1	20
Methane (C1)	0	90	100
Ethane (C2)	0	7	20
Propane (C3)	0	3	15
Butanes (C4)	0	<2	5
Pentanes Plus (C5+)	0	<1	3

The process stream composition must be specified for proper assessment, calibration and measurement performance. This includes the normal or typical composition, as well as the expected variation (min./max.) for each component (including the measured analyte). Deviations from the typical composition table will be reviewed by SpectraSensors for suitability.

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